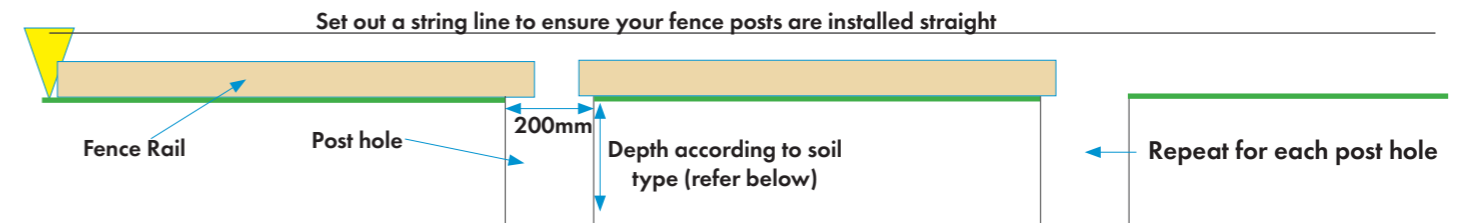


## STEP 1: Measure your space and dig holes for your posts

Place a ground peg at the start of your fence line and lay out a string line to ensure a straight fence. Use a rail from your panel kit as a guide to determine the location of each post. Your post hole diameter should be 200mm and the hole should be the depth according to the chart below. For most typical installs the depth of the hole in the ground will be approx 600mm



SOIL TYPE	MINIMUM HOLE DEPTH	APPROXIMATE CONCRETE REQUIRED Recommended 20MPa Standard Concrete Mix
Rock	400mm	1 bag per hole (20kg bag)
Clay/Firm Earth	600mm	2 bags per hole (20kg bag)
Sand/Loose Fill	900mm	3 bags per hole (20kg bag)

## STEP 2: Screw your posts together and concrete into the ground

Approx 40mm

2 Fasteners, 100mm maximum from the top of the post (below the depth of the rail)

Colorbond posts connected back to back for adjoining panels

Maximum screw spacing 300mm centres

10-16x16 TEK screws supplied with the panel kit (x18) - after fastening posts together, keep at least 8 screws per panel to secure the rails and post together

For adjoining panels, place your Colorbond® posts back to back and screw together as illustrated

**POST HEIGHT**  
Measuring from the bottom rail, sheet length + 10mm  
e.g. sheet length of 1790mm + 10mm = 1800mm

Bottom rail height installation minimum 50mm from ground

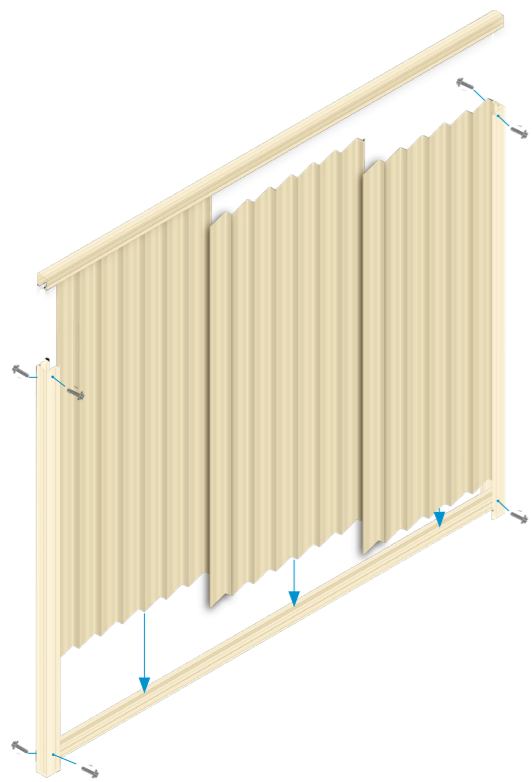
- Place post in the hole and adjust to correct height
- Support post with a temporary brace
- Fill hole with fully mixed wet concrete
- Vibrate and compact the concrete to avoid any voids
- Align the post vertically with a spirit level in both directions
- Taper the top of the concrete to avoid water pooling
- Do not allow dirt/soil to come into continuous contact with the post to avoid corrosion

Style Choice COLORBOND® Fence Panel Kits

Installation Instructions

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### STEP 3: Install bottom rail and fence sheets



- Screw the bottom rail into place at least 50mm from the ground ensuring it is level
- Insert the Colorbond® fence sheets into the bottom rail and the posts ensuring the panels overlap correctly.
- Insert the top rail into the posts also inserting the sheets into the top rail. Ensure the top rail protrudes above the posts by about 2mm to prevent injury.
- Ensure the top rail is level and screw off the top rail to the posts with TEK screws to complete putting the panel together

Examples of correct sheet overlap



### STEP 4: Install the post cap



- To finish the installation of your panel kit install the provided post cap on top of the Colorbond® posts.
- The cap is designed to fit over two posts caps connected back to back. If you are installing the post cap over a single Colorbond® post, cut it in half.

**BEFORE YOU BEGIN**  
Check for underground services  
**DIAL BEFORE YOU DIG**  
**1100**

## HAVE YOU GOT WHAT YOU NEED?

### Recommended equipment

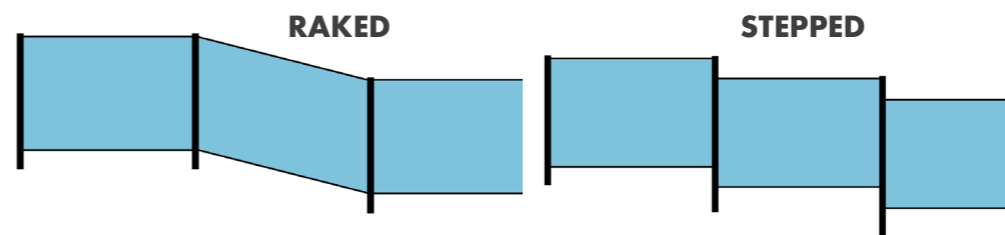
- Self-drilling Screw Gun/ Drill
- Spirit Level
- Snips or Nibbler
- Rubber Mallet
- String Line & Peg Markers
- Shovel/Spade
- Wheelbarrow
- Marker (Not lead pencil)
- Concrete
- Hacksaw
- Post Hole Digger
- Tape Measure
- Safety Glasses
- Gloves
- Enclosed Footwear

### SLOPING OR UNEVEN SITES

Remember when measuring to put down any rise or fall of the ground and choose if you would like for it to be a raked or stepped.

It is recommended that you rake out your fence on sloping or uneven ground rather than stepping the panels. It achieves a better overall appearance as well as providing a stonger fence.

Raked fences may require additional preparation of rails and infill sheets determined by the height of the raked section, longer rails and sheets may be required.



### DETERMINE ENDS AND CORNERS

It is recommended to use a Square steel (SHS) post at the start/finish and at the corners of your Colorbond® fence run. These are not included in your Style Choice Colorbond® Fence panel kit (sold separately). Steel fence posts can be purchased powder coated to the same colour as your Colorbond® posts to ensure a cohesive finish.

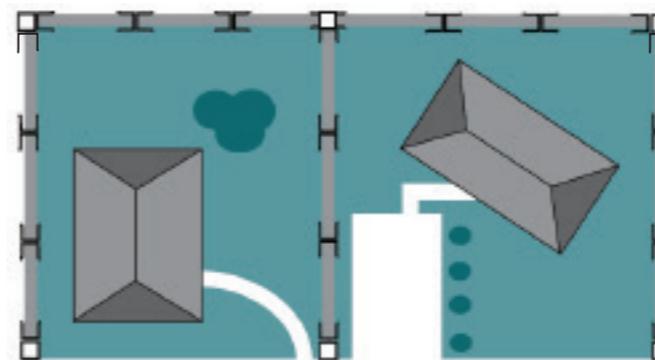
Using a steel fence post at the end of a fence run (or on a corner) will:

- Provide added rigidity to your fence and prevent any flexing or bending of a Colorbond® post
- Provide a mounting point to install a gate, Colorbond® posts are not designed to support hinges and the added weight of a gate

#### START/FINISH POST LAYOUT



#### CORNER POST LAYOUT



#### DIY COLORBOND® GATE KITS ALSO AVAILABLE

