

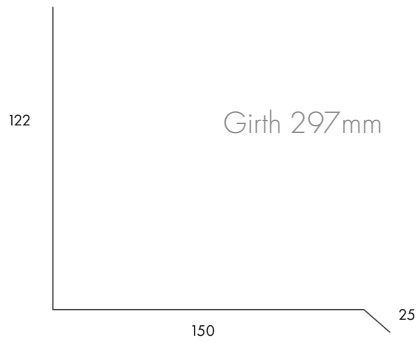
Flashing is an essential part of a building that provides a watertight seal and prevents moisture intrusion into the roof or wall line that can cause damage. Custom Flashing is sheet metal that is made to a specific length, size, angle and/or fold requirements.

Key Features:

- ✓ **Thicknesses:**
 - 0.55mm - All colours except Hamptons White
 - 0.75mm - Zinalume only
 - 0.80mm - Galvanised Steel only
 - 1.00mm - Zinalume only
 - 1.20mm - Colorbond Surfmist and UniCote Hamptons White only
 - 1.50mm - Galvanised
- ✓ **Girth:** 100mm up to 1200mm
- ✓ **Number of folds:** up to 10 - extra folds can be added upon request (POA)
- ✓ **Maximum length:** per lineal metre up to 8m
- ✓ **Colours:** 22 Colorbond® colour options, 6 Colorbond® Matt colours, 7 Colorbond® Ultra colours for high corrosion environments, or a metal-coloured Zinalume® finish
- ✓ **Special Order:** Colorbond® Metallic, UniCote® LUX or specialty metals



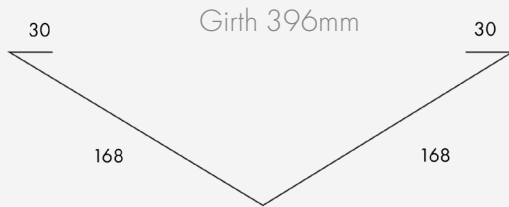
Examples of common types of flashing



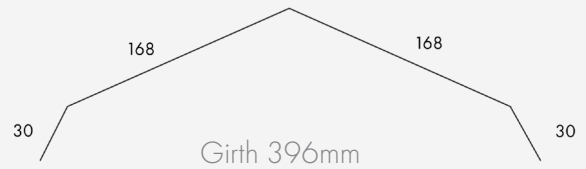
Apron



Barge Capping



Valley



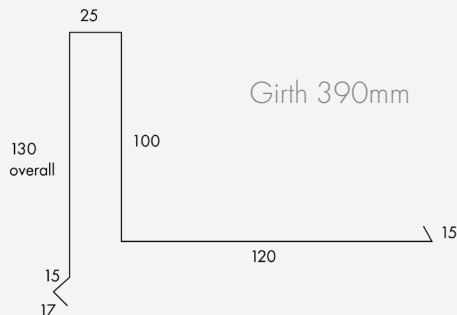
3-Break Ridge Capping



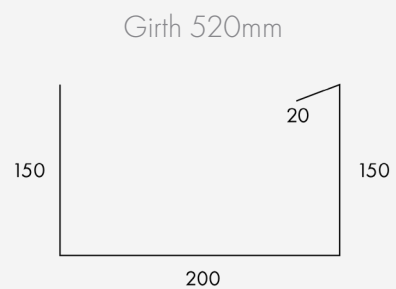
Folded Tile Valley



Dry Pan

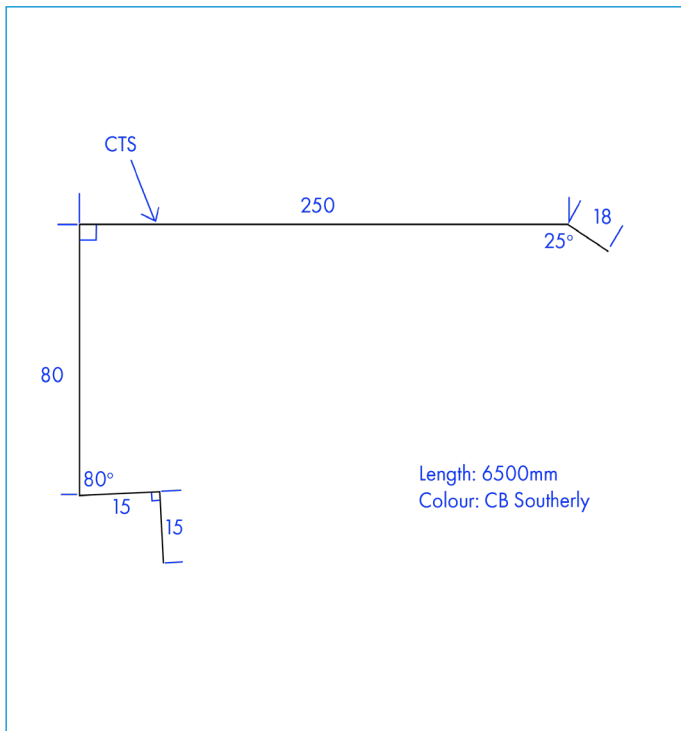


Dry Verge

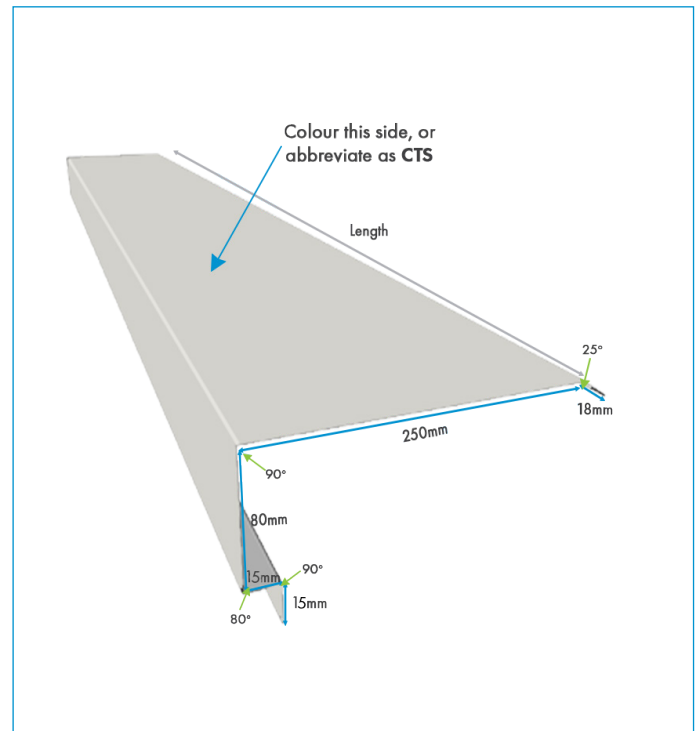


Box Gutter

Understanding the detail of a flashing



A typical drawing of a flashing



The resulting product

1. Girth (or width): this is calculated by taking the individual distances between each fold and adding it together. In the example above, it is the distance between the blue lines, which is a total of 378mm. Steeline FNW calculates girth in 100mm increments so for this example, you would order a 400mm girth – the final flashing would be trimmed to the required width of 378mm.

2. Thickness: We offer coloured Colorbond® and Zinalume® flashing in 0.55mm base metal thickness, the majority of flashings are this thickness. We also provide selected colours in 0.75mm, 0.80mm, 1.00mm, 1.20mm and 1.50mm thickness.

3. Number of folds: Steeline FNW can support 0 folds (flat sheet) up to 10 folds in a flashing, or 6 folds in a 100mm girth due to the limited width. A squash fold, also known as a crush fold or safety edge is made using 2 folds. Additional folds beyond 10 are available on request (pricing on application).

Important: When providing your specification on the number of folds you will also need to provide the angle of each fold.

4. Colour: Steeline FNW offers flashing in all Colorbond® steel roofing colours, Galvanised steel and Zinalume®. When ordering you will need to specify which side of the flashing is the coloured side, that is the side which will show outward.


5. Length: Steeline charges per lineal metre and can manufacture up to a maximum length of 8m per flashing.


Custom Flashing Order Form


Customer: (name and address)


Deliver to: (name and address)

Customer Order No:	Date:	Charge:
Order placed by:	Date required:	Contact Phone:
Time of order:	Internal Order No:	SFNW Rep:

1		Material/Colour:	
		Thickness:	
Product Code:		Girth (Final):	
QP:		Number of bends:	
<div style="border: 1px solid black; height: 150px; width: 100%;"></div>		Qty	Length
		lm	

2		Material/Colour:	
		Thickness:	
Product Code:		Girth (Final):	
QP:		Number of bends:	
<div style="border: 1px solid black; height: 150px; width: 100%;"></div>		Qty	Length
		lm	

3		Material/Colour:	
		Thickness:	
Product Code:		Girth (Final):	
QP:		Number of bends:	
<div style="border: 1px solid black; height: 150px; width: 100%;"></div>		Qty	Length
		lm	

4		Material/Colour:	
		Thickness:	
Product Code:		Girth (Final):	
QP:		Number of bends:	
<div style="border: 1px solid black; height: 150px; width: 100%;"></div>		Qty	Length
		lm	

Order Procedure

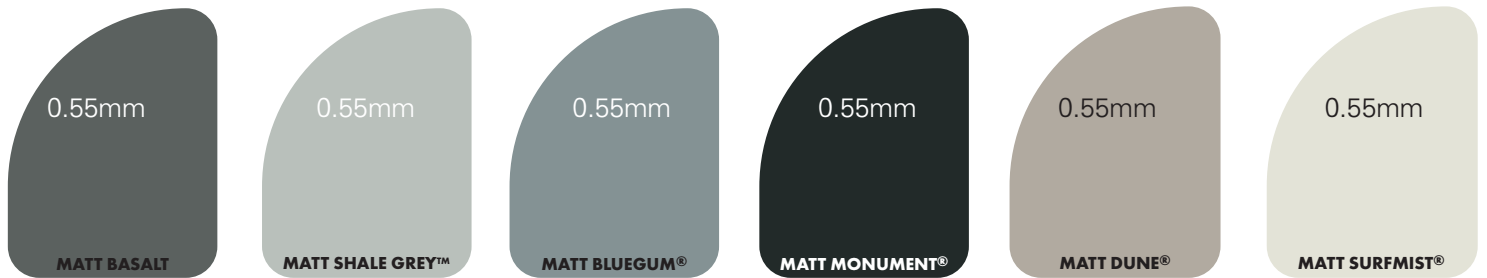
1. Draw Flashing in the space provided above
2. Mark all dimensions, and specify angles for ALL bends on the drawing
3. Indicate side of colour with an arrow.
4. Complete all other details

- Maximum flashing length is 8000mm
- An additional charge may apply for tapered flashings
- Fold & Crush (FNC) is charged as two folds
- Flashings are a made-to-order product, and are NON-RETURNABLE



Colours marked with an asterisk (*) are also available in Colorbond® Ultra, designed for high corrosion environments.

COLORBOND® MATT



Colorbond®

Zincalume®

The COLORBOND® steel colour swatches in this brochure have been reproduced to represent actual product colours as accurately as possible. However we recommend checking your chosen colour against an actual sample of the product before purchasing, as varying light conditions and limitations of the printing process may affect colour tones. COLORBOND® ZINCALUME® and ® colour names are registered trade marks of BlueScope Steel Limited. ™ colour names are trade marks of BlueScope Steel Limited. ABN 16 000 011 058. All rights reserved.

UniCote®

